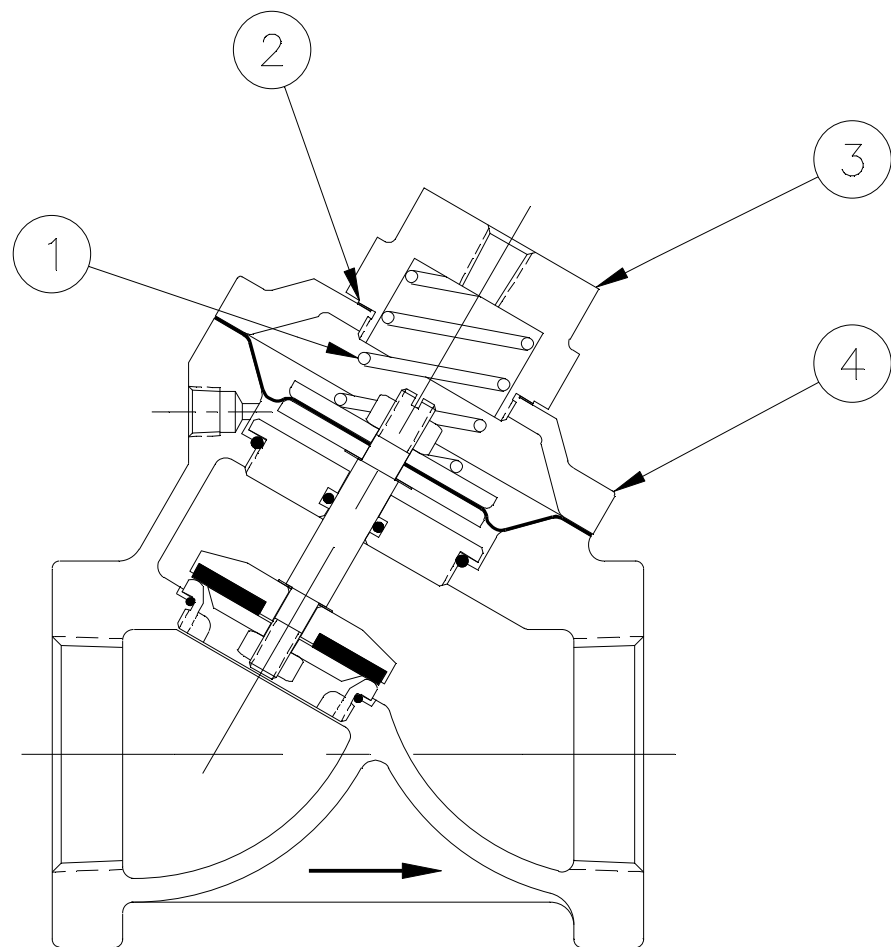


VALVE TO BE PAINTED WITH PITT-TECH SATIN INDUSTRIAL ENAMEL
PRODUCT CODE = 90-453 (BLACK)

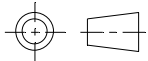


SERIES 424 NORMALLY OPEN VALVE

C	NUMBER CONVERSION	1588	MSM	14MAR03	SMN
B	REVISED & REDRAWN	1166	MSM	22MAR99	ACE
REV	DESCRIPTION	ECO	DWN	DATE	APVD

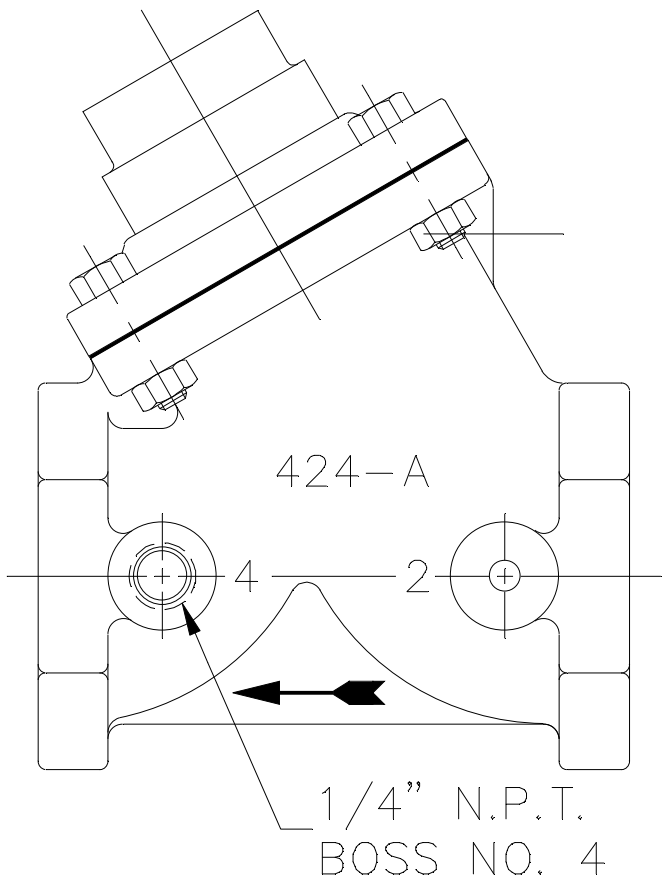
NOTICE ON REPRODUCTIONS

THIS DRAWING, THE DESIGN AND THE PATENTS IT COVERS, ARE THE PROPERTY OF OSMONICS INC. THEY ARE LOANED MERELY AND ON THE BORROWER'S EXPRESS AGREEMENT THAT THEY WILL NOT BE REPRODUCED, COPIED, LOANED, EXHIBITED, NOR USED EXCEPT IN THE LIMITED WAY AND THE PRIVATE USE PERMITTED BY WRITTEN CONSENT GIVEN BY THE LENDER TO THE BORROWER.

SCALE N/A	 THIRD ANGLE	DWN BY MSM	DATE 22MAR99
		CHKD BY	DATE
DO NOT SCALE		APVD BY	DATE
		APVD BY	DATE

NON-STANDARD PARTS

NO.	DESCRIPTION	PART NO.	QTY.
1	SPRING	1075122 524-S	1
2	O-RING (BUNA)	1071677 ORB-025	1
3	RETAINER NUT	1074271 424-TA	1
4	CAP	1074205 424-CA	1



CUSTOMER PART NUMBER 517052
CUSTOMER DWG. NO. A-800864



OSMONICS

ROCKFORD OPERATIONS

2412 GRANT AVENUE, ROCKFORD, IL 61103-3991 (815) 964-9421
WWW.OSMONICS.COM

SERIES 424 DIAPHRAGM VALVE
CUSTOM FOR EMPIRE ABRASIVES

PART NO. 1072751 (1 1/2") 1072692 (1 1/4") V42D-00SX-11389	DWG. NO. 1082331 A-11389-Z
--	----------------------------